

## Base Water-based Flexo NG

Base Water-based Flexo NG ink range suitable for general label printing.

### Characteristics

- Excellent adhesion properties
- Fast drying
- Excellent printability
- Water-reducible
- High colour strength
- Excellent rub/scratch resistance

### Substrates

Suitable for a wide range of substrates including:

- Coated PE and PP
- Coated papers and board
- Plastic Substrates
- Thermal Substrates

### Base Water-based Flexo NG

	Article code	LF	Opacity	AS
Yellow*	04FWBM38100.5	4-5	TR	A
Orange	04FWBM38200.5	5	TR	A
Bright Red	04FWBM38332.5	5	TR	A
Rubine Red*	04FWBM38340.5	5	TR	A
Rhodamine Red	04FWBM38360.5	3	TR	A
Violet	04FWBM38410.5	3	TR	A
Process Blue*	04FWBM38550.5	8	TR	A
Green	04FWBM38600.5	8	TR	A
Black*	04FWBM38700.5	8	O	A
Dense Black	04FWBZ38010.5			
Backing Black	04FWBZ38020.5			
Transparent White	04FWBM38000.5	N/A	TR	A
Opaque White	04FWBM38003.5	8	O	A

\*Can be used as a Process Set

LF denotes full strength, lightfastness of tints will be reduced      8 = Excellent      1 = Poor

### Application

The Mix well before use.

AS = Anilox Selection      A = 80-160 l/cm (200-400 lpi) volume 6-10 cm<sup>3</sup>/m<sup>2</sup>

Lamp power Minimum dryer temperature – 50°C

Clean equipment immediately after use.

**Flour Water-based Flexo**

	<b>Article code</b>
Flour PMS 801C	04FWBS01.G80100.5
Flour PMS 802C	04FWBS01.G80200.5
Flour PMS 803C	04FWBS01.G80300.5
Flour PMS 804C	04FWBS01.G80400.5
Flour PMS 805C	04FWBS01.G80500.5
Flour PMS 806C	04FWBS01.G80600.5
Flour PMS 807C	04FWBS01.G80700.5

**Storage**

Containers should be tightly closed immediately after use. All products, including uncontaminated press returns and unopened containers, should be stored at temperatures between 5°C and 25°C.

**Health & Safety**

Please refer to relevant SDS for information on labelling classifications, waste product and container disposal, and personal protection measures.

*This technical instruction sheet is designed for your information and reference. It is based on and conforms to our current knowledge. However as actual application is affected by many factors over which we have no control, we are not liable for printing failures.*